

CLAIMS

1 through 20 (Cancelled).

21. (New) A process for making a bi-functional, nonwoven fabric wipe, which process comprises steps of

(a) providing a hydroentangled, fibrous matrix having two expansive surfaces and

(b) enhancing the surface abrasiveness of a given one of the expansive surfaces, as compared to the surface abrasiveness of the other one of the expansive surfaces, by applying only a binder composition to the given one of the expansive surfaces, whereby the expansive surface having only the binder applied thereto has an enhanced coefficient of friction, as compared to the coefficient of friction of the expansive surface not having the binder applied thereto.

22. (New) The process of claim 21, wherein the fibrous matrix has a first layer, which has the expansive surface not having the binder applied thereto, and a second layer, which has the expansive surface having the binder applied thereto.

23. (New) The process of claim 22, wherein the fibrous matrix comprises an intermediate layer between the first and second layers, the intermediate layer abating penetration of the binder to the first layer.

24. (New) The process of claim 21, wherein the binder is applied in a pattern.

25. (New) The process of claim 24, wherein the binder is applied in a sprayed or scattered pattern.

26. (New) The process of claim 21, wherein the expansive surfaces have different colors.

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27. (New) The process of claim 26, wherein the expansive surface having the binder applied thereto has a different color based on a colored binder, as compared to the expansive surface not having the binder applied thereto.

28. (New) A bi-functional, nonwoven fabric wipe, which is made by the process of any one of claims 21, 22, 23, 24, 25, 26, and 27.

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